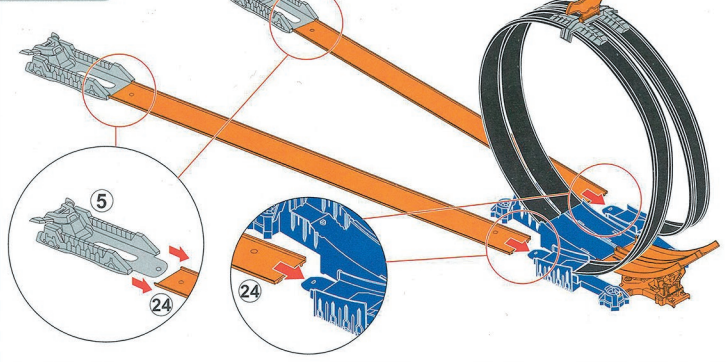


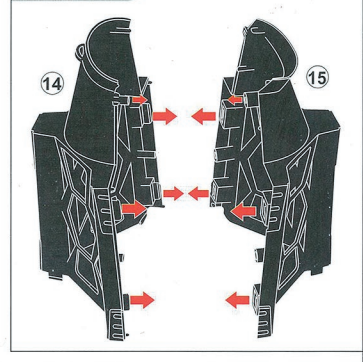
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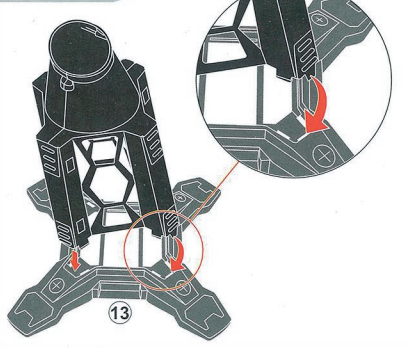
Step 9



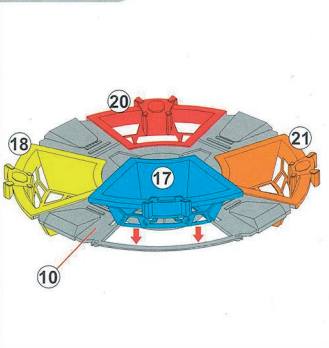
Step 10



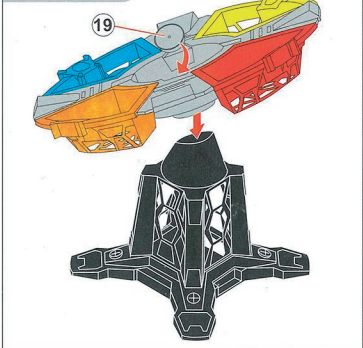
Step 11



Step 12

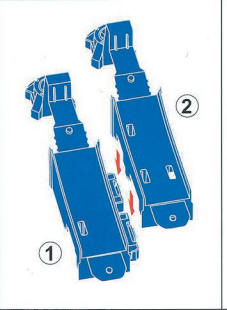


Step 13

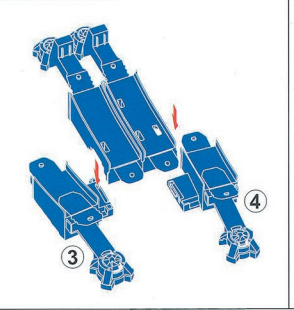


Assembling

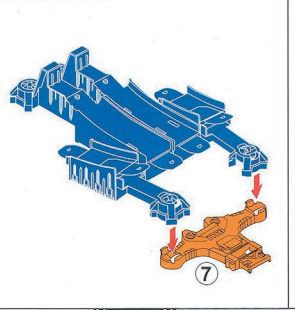
Step 1



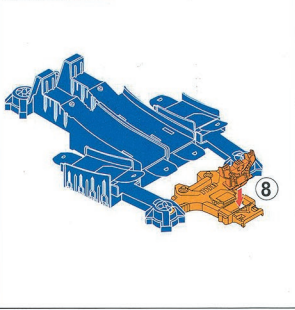
Step 2



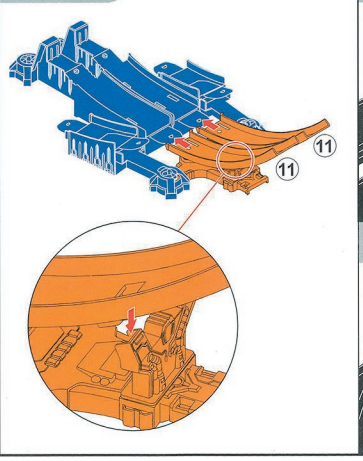
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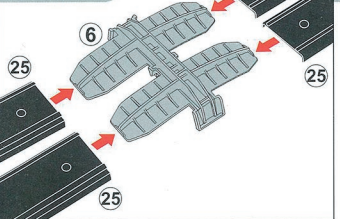
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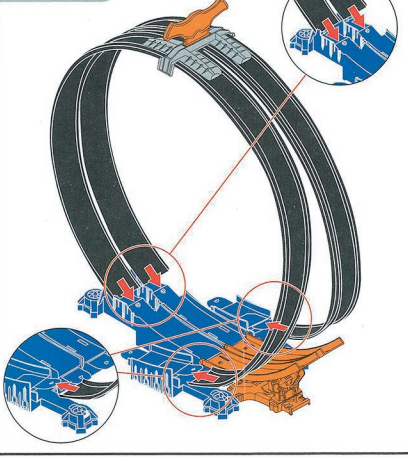
Step 5



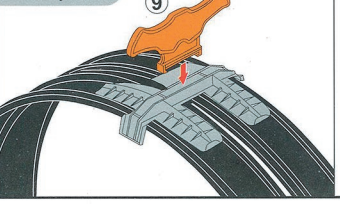
Step 6



Step 8



Step 7



Step 14

